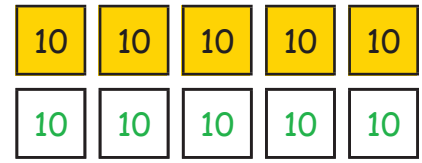
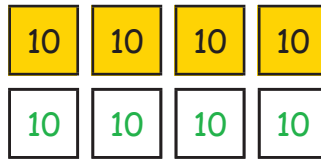
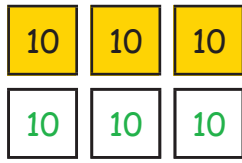
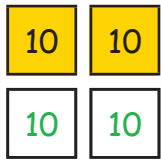


Reconnaître les doubles

1. Calcule le double :



$20 + 20 = \underline{40}$

$30 + 30 = \underline{60}$

$40 + 40 = \underline{80}$

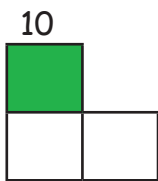
$50 + 50 = \underline{100}$

2. Forme les doubles :

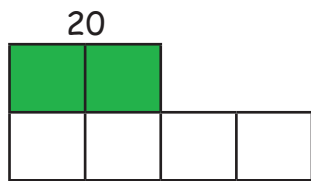
10	20	30	40	50
20	40	60	80	100

50	40	30	20	10
100	80	60	40	20

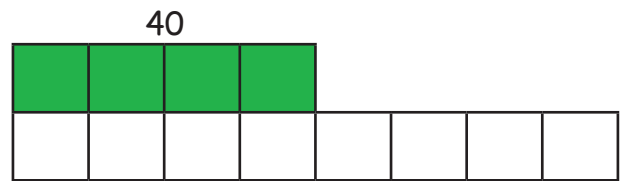
30	50	10	20	40
60	100	20	40	80



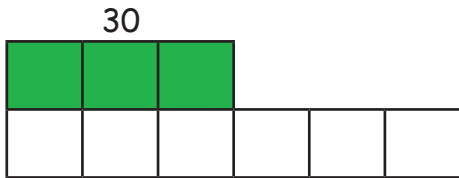
$10 \times 2 = \underline{20}$



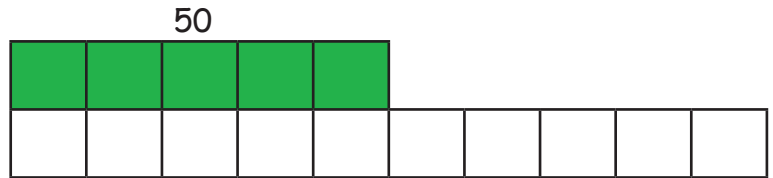
$20 \times 2 = \underline{40}$



$40 \times 2 = \underline{80}$



$30 \times 2 = \underline{60}$



$50 \times 2 = \underline{100}$

3. Calcule les pièces et complète le double :

